

## *iView HMI* (& XEC Modbus RTU) Communication Tutorial



HMI solutions you can view



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## Introduction

The iView HMI and XEC PLC can be connected together over the Modbus RTU protocol. The settings required for the setup in both controllers are explained in the following chapters.





# iView Developer Software

Open the Project Manager under View > Project Manager

In the Project Manager > Open the Application Program Section (AP\_1) > Links. Right Click Links > Add Link.

Configure the link table as below.

### **General**

	ser.		_
Link Number:			
Link Name:	Link 1		
Link Type:	Direct Link (COM)		
Device/Server:	Madican Corp. •	Modicon 984 Master (RTU)	٠
Link Ports	COM2 (Link 1)	Sub-links	
Record comm	unication status in operation log		
		5 • second(s)	
The duration of	showing a communication error message:		

### **Parameter**

Transmission			Others						
Baud Rate:	9600		Panel Address:	1	4		Retry Count:	3	-
Data Bits:	8	•	PLC Address:	1		-			
Parity:	None	•	Timeout Time:	50	1	(x 0.1 Sec.)			
Stop Bits:	i		Command Delay:	0	- 38	(x 1 ms)			
Merge A	djacent Wo	ds To Form	Word Blocks						



Now Expand the following, Setup > General Setup

ter Ok Coar 1 - Same 1 - Same 2 See The 2 - See Theorem 1 See Theorem 2 See T	one (MERAL) (Second	Place Place Marco Place Marco	Tadvan Barey Server Kott (ESSA) •
Darge becaul	har Up News () () () () () () () () () () () () ()	See Next 21     See Next 21     See Next 22     See Next 22     See Next 22     See Next 22     The Next 22	Necessaria Reservices for the second
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Open the Main Macro to run a simple script to read and write registers between the XEC PLC and iView.

lacro n	ame: 📃 move a	▼ New
0	1\40001=mov(\$u0,5)	
1	\$u5=mov(1\40006,5)	
2		



## XG5000 Software

Open the XG-PD tool in the XG5000 software, Tools > Network Manager Configure the Embedded CNet as below.

### **Standard Settings**

	Channel 1		Channel 2
Туре:	RS232C		RS485 -
Speed:	9600	•	9600 🗸
Data bit:	8	•	8 🗸
Stop bit:	1	•	1 -
Parity bit:	NONE	•	NONE -
Modem type:	Null Modem	-	Null Modem 👻
Modem			
Initialization:			
Station Number:	0		0
Time settings			
Time out:	1		1
(0-50)(*100ms)			
Delay time:			
(0-255)(*10ms)	U		U
Waiting time:	-	_	4
(0-255)(*10ms)	1		I.
Active mode			
Channel 1:	XGT server		Modbus Settings
Channel 2:	Use P2P		Modbus Settings



### P2P Channel

C	nannel S	etting	E College 1	-			×
	Chann	Operating Mode	P2P Driver	TCP/UDP	Client/Server	Partner Port	Partner IP address
	1	XGT server					
	2	Use P2P	Modbus RTU client				
						ði í ti	
						ОК	Cancel
						UK	

### P2P Block

Index	Ch	Driver Setting	P2P function	Conditional flag	Command type	Datatype	No. of variables	Data size	Destin ation station	Destination station number	Frame	Setting	Variable setting contents
0	2	Modbus RTU client	READ	325(146	Continuous	WORD	1	5	9	1		Setting	Number:1 READ1:0x40000;SAVE1:3MW0
1	2	Modbus RTU client	WRITE	305(146	Continuous	WORD	1	5	9	1		Setting	Number:1 READ1:3MW5;SAVE1:0x40005
2	1											Setting	
3	1											Setting	

Write the parameter to the PLC, Online > Write Parameter Enable the P2P Link, Online > Enable Link (HS Link, P2P) as below

E	nable Link(HS Link,P2P)
	Kec MRTU      NewPLC      High-speed Link      High-speed Link 01      High-speed Link 02      P2P(EIP)      P2P(EIP) 01      P2P(EIP) 02      P2P(EIP) 03      P2P(EIP) 03
	Write Close

### **Attached Programs**

iView Program – iV XEC.pm3 XEC XG-PD Program - iV XEC MRTU.xfg



## Wiring





## Notes



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