

ESV Valve Terminal(EtherNet/IP) User Manual





A WARING

- 1. Do not disassemble, modify(including replacing printed circuit boards) or repair without authorization, which may result in injury or failure.
- Do not operate the product exceeding the parameters (limited values), and do not use it for flammable or harmful liquids, which may cause fire, malfunction or damage to the product. Please verify the manual before using.
- 3. Do not operate in an environment containing flammable and explosive gases, which may cause fire or explosion. This product is not designed of explosion-proof.
- 4. If use this product in the interlock circuit:(1)Provide double interlocking systems, such as mechanical system;(2)Check regularly whether the product is operating normally; otherwise, malfunctions may occur leading to accidents.
- 5. The following instructions must be followed during maintenance: (1)turn off the power;(2) stop providing gas, remove the remaining pressure and make sure that there is no air supply before maintenance; otherwise, it may cause injury.
- 6. After the maintenance is completed, peform proper functional checks. If the equipment does not work properly, please stop the operation. In case of unexpected failure, safety cannot be guaranteed.



- 1. This product is only permitted to operate by trained professional in field of control and automation; and should master skills including assembly, installation and diagnose of control system, network and fieldbus system as well as provisions for trouble prevention and operation security. Do read the operation manual carefully.
- The product designed used for industries. Ecept under industrial environments, when used under environments such as: mixed commercial and residential areas, measures must be taken to prevent radio interference.
- The bus manifold and power cord must be functionally grounded to ensure the safety and anti-noise performance of the fieldbus system.



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1 Specifications

Fie	ldbus Code	ESV-EP32	ESV-EP48			
Outpu	t	32	48			
Protoc	ols	Etheri	Net/IP			
Baud r	ate	100N	1bps			
Config	uration files	EDS	S file			
Control	Voltage	DC24V(DC2	1.6 ~ 26.4V)			
supply	Current consumption	150mA below				
Outpu	t voltage(valve)	DC24V(DC22.8 ~ 26.4V)				
Outpu	t type	PNP				
Power	interface	M12, 5pin, A encode				
Bus Int	terface	2xM12 socket,4 hole, D encode				
Diagno	ostic	System diagnostics, Communication error, Life count, Short protection Open circuit detection, Reverse connection protection, undervoltage and overvoltage protection				
Protec	tion	IP40				
Storag	e temperature	–20 ~ 70°C				
Worki	ng temperature	−10 ~ 60°C				

2 Electrical interface



BUS interface (2xM12 socket, 4 hole, D encode)

¹ / ²	Pin	Туре	Description	
$\langle O O \rangle$	1	TD+	+ Send data+	
	2	RD+	+ Receive data+	_
VO QS	3	TD-	- Send data-	
4 3	4	RD-	- Receive data-	



3 Status LED indicator

- NSO OMS
- L/A10 0 L/A2

LED	State	Meaning			
	OFF	The working voltage is not connected or the IP address is not set			
	Red flashing	EtherNet/IP communication timeout			
NS	Green flashing	EtherNet/IP communication not established			
	Green light on	Normal system			
	Green light on	Normal system			
MS	Red flashing	Power short circuit,Load opening,reverse connection,upper count limit			
	Yellow light on	BUS1 EtherNet/IP network connection			
L/A1	OFF	BUS1 network not connection			
120112043	Yellow flashing	BUS1 network communication is normal			
	Yellow light on	BUS2 EtherNet/IP network connection			
L/A2	OFF	BUS2 network not connection			
	Yellow flashing	BUS2 network communication is normal			
	OFF	Module not powered			
	Green light on	24V module voltage is normal			
PWR	Red light on	Module voltage too high			
	Red flashing	Module voltage too low			
	OFF	Load not powered			
	Green light on	24V load voltage is normal			
PWR(V)	Red light on	Load voltage too hight			
	Red flashing	Load voltage too Low			



4 Module parameters

Select the module configuration data in the controller TAB.

Function	Parameter			
	Bit0 :Module Open Load Diagnostics Switch			
Global B0 OpenLoad B1 FailSafe	Bit1 :Module Fail Safe State Switch			
Function Global_B0_OpenLoad_B1_FailSafe 22_CycleC Mode selection swtich setting) Global_B0_OpenLoad_B1_FailSafe 22_CycleC.0 (Bit0) Global_B0_OpenLoad_B1_FailSafe 22_CycleC.0 (Bit1) Global_B0_OpenLoad_B1_FailSafe 22_CycleC.0 (Bit2) 0pen_Load_Diagnostic (sole settings) ail_Safe_Sate lote : A channel occupies 2 bits. sole settings) Module_Conoter_Limit_Value .cop counts are all set) Cycle_Counter_Limit The loop count is set separately) Reverse connection protection Short circuit protection	Bit2 :Module Cycle Counter Limit Switch			
(Mode selection swtich setting)	Other bits: Reserved unused			
Global_B0_OpenLoad_B1_FailSafe_	0 :Open circuit detection is set separately (default)			
B2_CycleC.0 (Bit0)	1 :Enable open circuit detection for all channels			
Global_B0_OpenLoad_B1_FailSafe_	0 :Set security output separately(default)			
B2_CycleC.0 (Bit1)	1 :Set all channels to maintain the last output stat			
Global_B0_OpenLoad_B1_FailSafe_	0 :Set the count value separately(default)			
B2_CycleC.0 (Bit2)	1 :Unified setting of Count values			
Open Load Diagnostia	0 :Coil open circuit detection off (default)			
(sole settings)	1 :Coil open circuit detection on			
	0 :Maintain the status before disconnection			
Fall_Safe_Safe	1 :Force on			
(sole settings)	2 :Force off(default)			
Module_Conoter_Limit_Value (Loop counts are all set)	Range 0~4294967295 (Default 4294967295)			
Cycle_Counter_Limit (The loop count is set separately)	Range 0~4294967295 (Default 4294967295)			
Reverse connection protection				
Short circuit protection	Default on			
Voltage diagnosis				



5 Equipment parameters

Byte	Function	description	
		Module undervoltage Byte0:0x08	
		Module overvpltage Byte0:0x04	
		Load undervoltageByte0:0x02	
		Load overvoltage Byte0:0x01	
		Two undervoltage Byte0:0x0	
Input Byte0	Status byte	Two overvoltage Byte0:0x05	
		Short circuit diagnosis Byte0:0x2 Open circuit diagnosisByte0:0x4	
		Upper countlimitByte0:0x10	
InputByte1InputByte4	Short circuit byte	12/24	
InputByte5InputByte8	Open circuit byte	Address mapping Output0Output3	
InputByte9InputByte12	Count byte		

6 Wiring Diagram



ESV-EP Wiring for double control(maximum 16 positions)





ESV-EP Wiring for single control(maximum 24 positions)

7 IP address DIP switch



DIP2	Description
ON	IP Address Range: from 192.168.1.001 to 192.168.1.254
OFF	IP Address Range: from 192.168.0.001 to 192.168.0.254

Note: DIP1 is not in use;

DIP2 does not work in remote and DHCP control modes; The DIP switch can only be set when the power is off.



	Settin	g	Description
X100	X10	X1	Description
0	0	0	The IP address is set by remote control
0	0	1	1
0	0	2	2
2	5	4	254
2	5	5	The IP address is set by DHCP

Device parameters

ESV-EP32

	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
Byte0		Open circuit diagno s is(OC)	Short circuit diagno sis(SC)	Upper countli mit (COR)	Module undervo Itage(ov -PWR)	Module overvolt age(UV-P WR)	The valve terminal is undervolt age(UV-PW R(V))	Valve terminal overpress ure _{(OV-PWR} (V))
Byte1	SC-7	SC-6	SC-5	SC-4	SC-3	SC-2	SC-1	SC-0
Byte2	SC-15	SC-14	SC-13	SC-12	SC-11	SC-10	SC-9	SC-8
Byte3	SC-23	SC-22	SC-21	SC-20	SC-19	SC-18	SC-17	SC-16
Byte4	SC-31	SC-30	SC-29	SC-28	SC-27	SC-26	SC-25	SC-24
Byte5	OC-7	OC-6	OC-5	OC-4	OC-3	OC-2	OC-1	OC-0
Byte6	OC-15	OC-14	OC-13	OC-12	OC-11	OC-10	OC-9	OC-8
Byte7	OC-23	OC-22	OC-21	OC-20	OC-19	OC-18	OC-17	OC-16
Byte8	OC-31	OC-30	OC-29	OC-28	OC-27	OC-26	OC-25	OC-24
Byte9	COR-7	COR-6	COR-5	COR-4	COR-3	COR-2	COR-1	COR-0
Byte10	COR-1 5	COR-1 4	COR-1 3	COR-1 2	COR-11	COR-10	COR-9	COR-8
Byte11	COR-2 3	COR-2 2	COR-2 1	COR-2 0	COR-19	COR-18	COR-17	COR-16
Byte12	COR-3 1	COR-3 0	COR-2 9	COR-2 8	COR-27	COR-26	COR-25	COR-24



ESV-EP48

	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
Byte0		Open circuit diagno s is(OC)	Short circuit diagno sis(SC)	Upper countli mit (COR)	Module undervo Itage(ov -PWR)	Module overvolt age(UV-P WR)	The valve terminal is undervolt age(UV-PW R(V))	Valve terminal overpress ure(OV-PWR (V))
Byte1	SC-7	SC-6	SC-5	SC-4	SC-3	SC-2	SC-1	SC-0
Byte2	SC-15	SC-14	SC-13	SC-12	SC-11	SC-10	SC-9	SC-8
Byte3	SC-23	SC-22	SC-21	SC-20	SC-19	SC-18	SC-17	SC-16
Byte4	SC-31	SC-30	SC-29	SC-28	SC-27	SC-26	SC-25	SC-24
Byte5	SC-39	SC-38	SC-37	SC-36	SC-35	SC-34	SC-33	SC-32
Byte6	SC-47	SC-46	SC-45	SC-44	SC-43	SC-42	SC-41	SC-40
Byte7	OC-7	OC-6	OC-5	OC-4	OC-3	OC-2	OC-1	OC-0
Byte8	OC-15	OC-14	OC-13	OC-12	OC-11	OC-10	OC-9	OC-8
Byte9	OC-23	OC-22	OC-21	OC-20	OC-19	OC-18	OC-17	OC-16
Byte10	OC-31	OC-30	OC-29	OC-28	OC-27	OC-26	OC-25	OC-24
Byte11	OC-39	OC-38	OC-37	OC-36	OC-35	OC-34	OC-33	OC-32
Byte12	OC-47	OC-46	OC-45	OC-44	OC-43	OC-42	OC-41	OC-40
Byte13	COR-7	COR-6	COR-5	COR-4	COR-3	COR-2	COR-1	COR-0
Byte14	COR-1 5	COR-1 4	COR-1 3	COR-1 2	COR-11	COR-10	COR-9	COR-8
Byte15	COR-2 3	COR-2 2	COR-2 1	COR-2 0	COR-19	COR-18	COR-17	COR-16
Byte16	COR-3 1	COR-3 0	COR-2 9	COR-2 8	COR-27	COR-26	COR-25	COR-24
Byte17	COR-3 9	COR-3 8	COR-3 7	COR-3 6	COR-35	COR-34	COR-33	COR-32
Byte18	COR-4 7	COR-4 6	COR-4 5	COR-4 4	COR-43	COR-42	COR-41	COR-40

Note:0 means normal, 1 means there is an error.

8.1 Output bytes

	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
BYTE0	7	6	5	4	3	2	1	0
BYTE1	15	14	13	12	11	10	9	8
BYTE2	13	22	21	20	19	18	17	16



BYTE3	31	30	29	28	27	26	25	24
BYTE2	39	38	37	36	35	34	33	32
BYTE3	47	46	45	44	43	42	41	40

Note: 0-47 represents 48 coils of the solenoid valve, and the action of the solenoid valve can be controlled by giving the corresponding point position 1.

9 Configuration

9.1 IP address setting

Before using the ESV module of EtherNet/IP protocol, you can use the IP address setting tool to assign IP addresses.

1. Use the Rockwell server tool provided by the BOOTP-DHCP software to assign IP addresses.

Set the network card of the computer to the required CIDR block, open the BOOTP-DHCP server software, and enter the Subnet mask in the Subnet as shown in the following figure:

如果网络五种此功能。则可以研究自动者运的19 说里。否则,作需要从网 体系统者理由还实得适当的19 说里。	Select Network Interface	×
	Please select a network interface:	
 使用下面的 IP 地址(S): 	Description	ID Address
IP 1511(1):	Destription	102 169 40 24
子和時期(小): 数以周关(D):	ASIX AX88772C USB2.0 to Fast Ethernet Adapter	192.168.250
 一 町町谷道 DKS 慶光祭坊町10 		
●使用下面的 DNS 服装器地址(E):		
留法 DNS 服品種(P): + + + + + +		
御用 DNS 服装額(A) ・ ・ ・		
[] (加速料362-12篇())		
ant Dris	ОК	
PLE QUA		
ark Sattings X		
ink settings		
ults		
dapter: ASIX AX88772C USB2.0 to Fast Ethernet		
/er IP address: 192.168.250.100		
Su <mark>bnet 255.255.255.0</mark>		
Gateway:	3	
	~	
Primary		
Primary		
Primary		

Double-click the MAC address corresponding to the IP address to be assigned module, and enter the IP address to be set. If the module has been assigned an IP address and BOOTP/DHCP is disabled, the module may not be searched automatically. In this case, you can switch the dial switch to 255 and power on it again, turn the dial



switch to 000 and power on again.

ew Entry	Clear History		Discovery History		Add Relation
Server IP Address: 192.168.250.100	Hostname	IP Address	(hr:min:sec) # 11:14:20 30	MAC] Type DHCP	thernet Address (MAC) 0:B3:D5:46:80:C6
Client Address (MAC): 70:B3:D5:46:80:C6					
Client IP Address: 192 . 168 . 250 . 2		Turana 1	Entered Relation	40	
Hostname:	scription	Hostname	IP Address	AACJ Type	Lihernet Address (MAC)
Description:					
OK Cancel	Relations				ors and warnings
	Relations 0 of 256		46.80.C6.	vest from 70:B3:D	xs and warnings able to service DHCP request to

Click Disable BOOTP/DHCP. A Command Successful appears in the information column, indicating that the IP address is successfully solidified.

Ethernet Address (MAC)	Туре	(hr:min:sec)	#	IP Address		Hostname	3
0:B3:D5:46:80:C6	DHCP	11:15:30	66	192.168.250	0.2		
Dalata Balation		Entered Be	lations	Forthe POOT	emucel	Disable 80	6
Ethernet Address (MAC)	Type			Hostname	Descr	intion	orrand
0:B3:D5:46:80:C6	DHCP	192.168.250	.2	Trostratic	Deaci	ipaon	

1. Use Keynes IP Setting Tool software tools to allocate IP addresses.

Set the network card of the computer to the desired CIDR block, open the IP Setting Tool software, select the network card connected to the module, and scan the online I/O module, as shown in the following figure:



IP 5 文件(F)	Setting Tool 通讯(C) 设定(S) Langu	age(L) 帮助(H)					×
状态	MAC地址 70:B3:D5:46:80:CC unkn	设备名 own	IP地址 未设定	下次电源投入时	P IP	也址 言(工)	
		2		1	▲ 提	苗EtherNe 昏(<u>み</u>)	t/IP
□详细	琨示(D)				j	恳出(X)	

Modify the module IP address, set the IP address, and then select fixed IP to start.

IP Setting Tool	IP地址设定		×	- 🗆 🗙
文件(F) 通讯(C) 设定(S) Li	请设定IP地址。 MAC地址 设备名	70 : B3 : D5 : 46 : 80 : CC unknown	IJ	♥ IF地址 设定(1)
	IP地址(必需)(I)	192 . 168 . 0 . 10	2	资格 设备(A)
	主机名(任选)(H) 下次电源投入时的 计地址设定(H)			
」 □详细显示(D)	检索空IP地址(F)	01% 取消	- E	退出(X)
all P Setting Tool [件(F) 通讯(C) 设定(S) La	请设定IP地址。			- L X
状态 NAC地址 ② 70:53:15:46:80:CC	MACHUL	70: B3: D5: 46: 80: CC	- 11	₩ IP地址 设定(I)
	设备名	ESV-EP32(EtherNet/IP)		A& 扫描EtherNet/II
	IP地址(必需)(I) 主机名(任选)(H)	192 . 168 . 0 . 1		新聞 设备(<u>A</u>)
	下次电源投入时的 IP地址设定(N)	固定IP启动	~	
□详细显示(1)	检索空IP地址(F).	OK 取消		退出(X)

9.2 Configuration procedure

 $1.\,\rm Rockwell$ Studio5000 and EtherNet/IP protocol ESV bus valve Island connection and configuration,.

communication connection diagram:





After creating a project, click Tools. \rightarrow ESD Hardware Installation Tool \rightarrow Click Next Next, click Browse \rightarrow Select the EDS file of E.MC and click next until the EDS file is installed. As shown in the following figure:







Right-click the toolbar Ethernet on the left \rightarrow New Module \rightarrow In the pop-up window, Gou Xuan E. MC Corporation, select ESV-EP32 double-click \rightarrow Enter the module name and IP address \rightarrow Click OK to add the ESV-EP module. As shown in the following figure:





	Clear Fil	Iters		Hide Filters
Module Type Category Filte 20 - CountEl Anlog CIP Mation Safety Track Sec Convanientian Convanientian	urs.	Hedule Type Wands Advanced Energy I Hidight Z. R. Corporation EndersorMatter ZANC CORPORATION	er Filters Adastriez, Inc.	
▼ Cetalog Number Descr BSV-8P ESV-2	íption P32	Vander Category B.MC Corpor Generic Device (keyakle)		
of 687 Module Types Found				Add to Favorit.
]Eloxe on Create				Close
New Module				
New Module General*	General			
New Module General* Connection Module Info	General			
New Module General* Connection Module Info Internet Protocol Port Configuration	General Type: Vendor:	ESV-EP ESV-EP32 F MC Comporting		
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent:	ESV-EP ESV-EP32 E.MC Corporation Local		
Seneral" Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address	
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address	192.163.1.
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network: () Pirvate Network:	192.163.1. ÷ 192.168.0 . 10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network I P Address: O Host Name:	192.163.1. ÷ 192. 168. 0 . 10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network IP Address: Host Name:	192.163.1. + 192.168.0 10
New Module General* Connection Module Info Internet Protocol -Port Configuration Network	General Type: Vendor: Parent: Name: Description:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network: IP Address: Host Name:	192.163.1. 🗘 192.168.0.10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network: IP Address: Host Name:	192.163.1. 🗘 192.168.0. 10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton: Module Def Revision:	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network: IP Address: Host Name:	192.163.1. 192 . 168 . 0 . 10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton: Module Def Revision: Electronic P	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP	Ethernet Address Private Network: IP Address: Host Name:	192.163.1. + 192.168.0.10
New Module General* Connection Module Info Internet Protocol -Port Configuration Network	General Type: Vendor: Parent: Name: Description: Module Def Revision: Electronic H Connection	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP Inflion 1.005 Keying: Compatible Module tas: Exclusive Owner	Ethernet Address Private Network: IP Address: Hoat Name:	192.163.1. 🗘 192.168.0.10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton: Descripton: Modulo Defi Revision: Electronic H Connaction	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP Inition 1.005 Keying: Compatible Module te: Exclusive Owner	Ethernet Address Private Network IP Address: Host Name:	192.163.1. 🗘 192.168.0.10
New Module General* Connection Module Info Internet Protocol Port Configuration Network	General Type: Vendor: Parent: Name: Descripton: Descripton: Module Def Revision: Electronic f Connection	ESV-EP ESV-EP32 E.MC Corporation Local ESVEP Inition 1.005 Keying: Compatible Module 1s: Exclusive Owner	Ethemet Address Private Network IP Address: Host Name:	192.163.1. 192.168.0 . 10

Click controller tag \rightarrow Click the output data of the module corresponding to the 32 output coils on the valve Island.

cope: 😰tesk 🗸 Show: A	l Taga			👻 🔨 Dite	Alarma Piller	
Name	::::] = Value	+ Force Mask	+ Style	Data Type	Description	Constant
> ESVEP:C		{}	{}	_0680/ESV_EP_526CC0CF/C:0		
> ESVEP:1		{}	£}	_0680/ESV_EP_84820298(l:0		
▲ ESVEP:O		Ł.,}	{}	_0680/ESV_EP_AA894180/0:0		
		{}	() Decimal	SINT[4]		
ESVEP:O.Data[0]		0	Decimal	SINT		
ESVEP:O.Data[1]		0	Decimal	SINT		
ESVEP:O.Data[2]		0	Decimal	SINT		
ESVEP:0.Data[3]		0	Decimal	SINT		
Locablic		()	{}	AB:Embedded_DiscretelO:C:0		
Local:1:1		[}	6}	AB:Embedded_DiscretelO:I:0		
> Local:1:0		4	End.	AB:Embedded DiscretelO:O:0		

Download the hardware configuration to PLC to complete the configuration.



2.Omron Sysmac Studio and EtherNet/IP protocol ESV bus valve Island connection and configuration.

Communication connection diagram:



Open the Sysmac Studio, create a new project, create a structure variable, 13 bytes input, 4 bytes output. Define two tags in a global variable.

11 全局变量	TT 数据类型 ×				
root					
吉构体	名称	基本类型	偏移类型	Byte偏移	I Bit偏移
送合体 🔻	Input	STRUCT	NJ		
又平奕型	input0	BYTE			
	input1	BYTE			
	input2	BYTE			
	input3	BYTE			
	input4	BYTE			
	input5	BYTE			
	input6	BYTE			
	input7	BYTE			
	input8	BYTE			
	input9	BYTE			
	input10	BYTE			
	input11	BYTE			
	input12	BYTE			
	Output	STRUCT	NJ		
	output0	BYTE			
	output1	BYTE			1
	output2	BYTE			
	output3	BYTE			

101.2	调变量 × 🔀 数据	类型							-
组第	选器 🍸 (没有组)								
	名称	数据类型	初始值	分配到	保持	常量	网络公开	注释	
	a	Input					输入		
int -	Ь	Output					输出		

Click Tools in the project \rightarrow Export global variables \rightarrow Network Configurator \rightarrow Export a CSV file.







Open the Network Configurator configuration tool and install the valve Island EDS file.



Double-click the Omron controller and EtherNet/IP device used by the project.



Right-click the valve Island module icon to change the module IP address.

Parameter			
Monitor			
Reset	_		
Maintenance Informatio	on		
Register to other Device	e)		
External Data	•	Change IP Address	1
K Cut Ba ⊆opy			
X Delete		100 100 050 10	
Change Node Address	····	New IP Address : 192 . 168 . 250 . 10	
Change Device Comme	nt		
😰 Edit I/O Comment			
Synchronize Identity		OK Cancel	
Property			



Double-click the controller icon \rightarrow Tag Sets \rightarrow To/From File \rightarrow Import from File \rightarrow Select the exported CSV file.

	Connections Tag S	ets						
	In - Consume Ou	it - Produce						
	Name			Fault_	Size	Bit ID		
	1							
		P. (b)						
	New	Edit-			tgpand	We Foundate we		
	Edit <u>I</u> ags	Delete all of you	ised Tag Sets Us	age Count: 0/32	[mport	To/From File		
						Export to File		
1 - Consume	Out - Produ	ce						
Name					Fault	Size	Bit	ID
🖅 a						13Byte		Auto
- Consume	Out - Produ	ce						
Name					Fault	Size	Bit	ID
60h						4Byte		Auto

In the controller connections options, click the down button to add the controller to [Register Device List] \rightarrow Double-click the added controller and select the imported variable label from the Input Tag Set and Output Tag Set. \rightarrow Regist \rightarrow Close.

Jnregister #	Device List Product I	Name	Ī
<u>.</u>	Product	vanie	
onnection	: 0/32(O:0,T:0)	*	
onnection	: 0/32 (O:0, T:0) vice List	*	



192.168.250.10 ESV	-EP32 Edit Connection		×
It will add a conn Please configure t	ection configuration to originator he Tag Set each of originator devi	device. e and target	
Connection I/O Typ	pe Exclusive Owner	~	
-Originator Devic	e	Target Device	
Node Address 15	92. 168. 250. 1	Node Address 192.168.250.10	
Comment : N	X1P2	Comment : ESV-EP32	
Input Tag Set	lit Tag Set:	Output Tag Set	
a	- [13Byte] 🗸 🤞	B> Input_100 - [13Byte]	~
Connection Type : Mu	lti-cast connection v		
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6	- [4Byte] 🗸 📢	Output_150 - [4Byte]	~
Connection Pc	int to Point connection 🗸 🗸		
- Detail Parameter Packet Interva Timeout Value	al 50.0 ms (4.0 - 5000.0 ms : Packet Interval (RPI) x 4 ~	Connection Name	
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4 192. 168. 250	D.1 WX1P2 *		
		<u>R</u> egist <u>C</u> los	e
oduct Name	192.168.250.1 NX1P2 Varia	ble Target Variable	
192.168.250.10 (#010) E			
default_001 [Input]	а	Input_100	

Click Network \rightarrow Connect....

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Network	Device	EDS File	Tools	Option	Help
E Conne	ct			Ctrl	+W
💂 Discor	inect			Ctrl	+Q
🔊 Chang	e Connec	t <u>N</u> etwork			
Wirele	ss Netwo	rk			ł
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17.50 85 27 90		
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evice Information Vendor ID : Device Type	Product Name Revision :	

Click the blank Download to Download the configuration to PLC.





Open the Sysmac Studio and download the project configuration to PLC to complete the valve island configuration setting.



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E • MC GROUP www.emc-machinery.com TEL: +86-574-88847888 FAX: +86-574-28565767

E-Mail: pneumatic@emc-machinery.com ADD: No.288 jiangning Road,Fenghua, Ningbo,China,315504