i^{3} D Intelligent Control Station

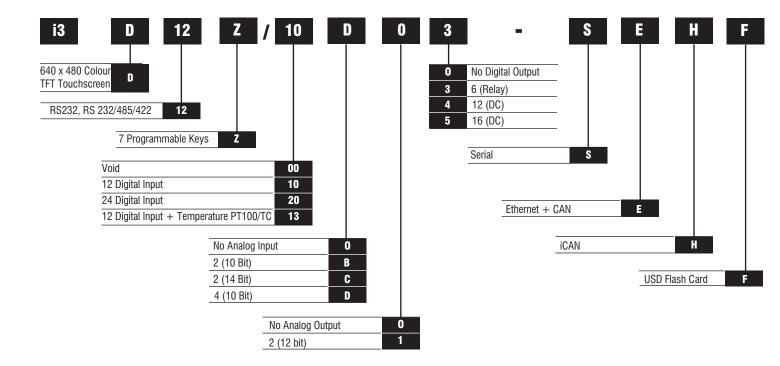


- 10.4" TFT Colour Toushscreen
- 32K of Colours, VGA(640 x 480)
- MicroSD[™] Data storage up to 2GB
- CAN Port, RS 232/RS 485
- Real Time Clock
- 10 30VDC Power Supply
- Built in Ethernet Port
- Free Configuration Software
- USB Port for Programming and Flash Drive
- IP65(NEMA4)
- Remote IO Communication
- Optional: Modem (SMS, GSM, GPRS)



Options & Ordering Codes

Standard Options	DI	DO	AI	AO
I3D12Z/00000-SEHF	-	-	-	-
I3D12Z/10D03-SEHF	12	6 Relay	4	-
I3D12Z/13C14-SEHF	12	12	2	2
I3D12Z/20B05-SEHF	24	16	2	-



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General Specifications

Required Power (Steady State)	650 mA @ 24VDC, 1.3A @ 12VDC
Primary Voltage Range	10 - 30VDC
	25A for <1ms @ 24VDC - DC switched
Required Power (Inrush)	15A for <1ms @ 12VDC - DC switched
	2.5A for <1ms @ 24VDC - AC switched
Relative Humidity	5 to 95% Non-condensing
Clock Accuracy	+/- 35ppm maximum at 25°C
Clock Accuracy	(+/- 1.53 Minutes per Month
Operating Temperature	-10°C to +60°C
Storage Temperature	-30°C to +70°C
Display Type	10.4" VGA TFT (550 nit Typical)
Screen Resolution	640 x 480
Display Memory	2.75MB
Scan Rate	Controller 0.2ms/k
Display Life	Min 50000 Hours (50% brightness, 25°C)
User Keys	7 User defined Function Keys
Screen Supported	1023
Colurs	32768
Weight	70 oz. (2 Kg.)
Approvals	CE, UL
Αρριοναίδ	01, 01

Technical Specifications

Digital DC Inputs			
Input Voltage Range	12VDC/24VDC		
Absolute Max. Voltage	35VDC Max.		
Input Impedance	10kΩ		
Input Current	Positive Logic	Negative Logic	
Upper Threshold	0.8 mA	-1.6 mA	
Lower Threshold	0.3 mA	-2.1 mA	
Max. Upper Threshold	8VDC		
Min. Lower Threshold	3VDC		
Time Response Off to ON / ON to OFF	1 ms		
	10kHz Totalizer / Pulse, Edges		
HSC Max. Switching Rate	5kHz Frequency / Pulse, Width		
	2.5kHz Quadrature		

Digital Relay Outputs	
Max. Output Current per Relay	3A at 250 VAC, resistive
Max. Total Output Current	5A continuous
Max. Output Voltage	275 VAC, 30 VDC
Max. Switched Power	1250VA, 150W
Contact Isolation to i3 ground	1000VAC
Max. Voltage Drop at Rated Current	0.5V
Expected Life at No load	5,000,000
at Rated load	100,000
Max. Switched Rate at no load	300 CPM
at rated load	20 CPM
Туре	Mechanical Contact
Response Time	One update per ladder scan plus 10ms

Digital Outputs		
Output Type	Sourcing / 10K Pull Down	
Absolute Max. Voltage	28VDC Max	
Output Protection	Short Circuit	
Max. Output Current Per Point	0.5A	
Max. Total Current	4A Continuous	
Max. Output Supply Voltage	30VDC	
Minimum Output Voltage	10VDC	
Max. Voltage Drop at Rated Current	0.25VDC	
Max. Inrush Current	650mA Per Channel	
OFF to ON / ON to OFF response	1mS	
Output Characteristics	Current Sourcing (Positive Logic)	

Analogue Outputs		
Output Range	0-10V, 0-20mA	
Nominal Resolution	12 bits	
Maximum Load at 20mA	500 Ohms	
Minimum Load at 10V	1000 Ohms	
Maximum Error at 25°C	0.10%	
Additional Error for Temp. other than 25°C	0.01 / 1°C	
Analogue Inputs - Medium Resol	ution	
	0 - 10VDC	
Input Ranges	0 - 20mA	
	4 - 20mA	
Safe input voltage range	-0.5V to +12V	
Input Impedance (Clamped @	Current Mode: 100Ω	
-0.5VDC to 12VDC)	Voltage Mode: 500kΩ	
Nominal Resolution %AI full scale	10 Bits	
%Al full scale Max. Over-Current	32,000 counts 35mA	
Max. Over-Current Max. Error at 25°C 4-20mA	35mA 1.00%	
Max. Error at 25°C 0-20mA	1.00%	
Max. Error at 25°C 0-2011A Max. Error at 25°C 0-10VDC	1.50%	
Filtering	160Hz Hash Noise Filter	
Additional Error for Temp. other		
than 25°C	ТВА	
Analogue Inputs - High Resolutio		
	0 - 10VDC	
lanut Dennes	0 - 20mA	
Input Ranges	100mV	
	4 - 20mA J,K,N,T,E,R,S,B Thermocouples	
	PT100 RTD	
	10VDC: -0.5V to +12V	
Safe input voltage range	20mA : -0.5V to +15V	
ouro input voltago rungo	RTD/TC : +/- 24VDC	
Nominal Resolution	10V, 20mA, 100mV : 14 Bits	
	RTD. Thermocouples : 16 Bits	
Input Impedance	Current Mode : 100W, 35mA Max	
	Voltage Mode : 500kW, 35mA Max	
%AI full scale	10V,20mA,100mV -32,000 counts	
	RTD/TC: 20 counts / °C	
	35mA	
Open Thermocouple Detect Currer	35mA 1t 50nA	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/	35mA nt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common	35mA nt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C)	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC)	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-10V	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC) Max. Error at 25°C PT100	35mA 1t 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-10V +/-0.1% +/-0.1°C	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC) Max. Error at 25°C PT100 Max. Error at 25°C 0-100mV	35mA 1t 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-0.1% +/-1.0°C +/-0.05%	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC) Max. Error at 25°C PT100 Max. Error at 25°C 0-100mV Max. Error at 25°C 0-100mV Max. Error after 1Hr Warmup TC	35mA 1t 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -328°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-0.1% +/-0.05% +/-0.2%	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC) Max. Error at 25°C PT100 Max. Error at 25°C 0-100mV Max. Error after 1Hr Warmup TC Conversion speed both channels	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-0.1% +/-0.1% +/-0.2% 10V, 20mA, 10mV : 30 Times/Second	
K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC) Max. Error at 25°C PT100 Max. Error at 25°C 0-100mV Max. Error after 1Hr Warmup TC Conversion speed both channels converted	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -400°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-0.1% +/-0.1% +/-0.2% 10V, 20mA, 10mV : 30 Times/Second RTD, Thermocouple : 7.5 Times/Second	
Open Thermocouple Detect Currer Thermocouple Temp. range : B/R/ K/I Thermocouple Common Mode Range Max. Error at 25°C (4(0)-20mA, 0-10VDC) Max. Error at 25°C PT100 Max. Error at 25°C 0-100mV Max. Error after 1Hr Warmup TC Conversion speed both channels	35mA tt 50nA S 2912°F to 32°F (1600°C to 0°C) E 1652°F to -328°F (900°C to -200°C) T 752°F to -328°F (400°C to -240°C) J 1382°F to -346°F (750°C to -210°C) N 2498°F to -400°F (1370°C to -240°C) +/-10V +/-0.1% +/-0.05% +/-0.2%	

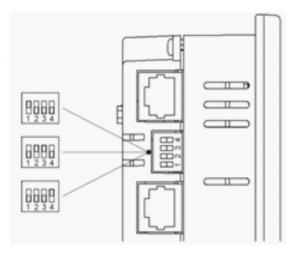
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Commu	Communication Ports		
MJ1 Se	rial Port Pin As	ssignments	
Pin	Signal	Signal Description	
8	TD1	RS-232 Transmit Data	
7	RD1	RS-232 Receive Data	
6	0V	Ground	
5	5	+5 VDC max	
4	RTS1	RS-232 Request to Send	
3	CTS1	RS-232 Clear to Send	
2	RX/TX-	Receive / Transmit Negative	
1	RX/TX+	Receive / Transmit Positive	

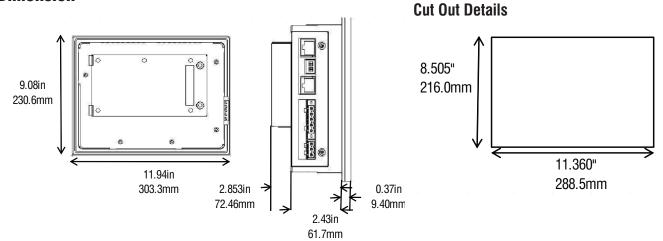
Communication Ports			
MJ2 Se	rial Port Pin A	Assignments	
Pin	Signal	Signal Description	
8	TD1	RS-232 Transmit Data	
7	RD1	RS-232 Receive Data	
6	0V	Ground	
5	+5	+5 VDC 60mA max	
4	TX-	RS-485 Transmit Negative	
3	TX+	RS-485 Transmit Positive	
2	RX-	RS-485 Receive Negative	
1	RX+	RS-485 Receive Positive	

External Jumper Configuration



SW 1 ON - MJ2 RS 485 Termination On (121Ω) SW 2 & 3 ON - MJ2 RS 485 in Half Duplex mode SW 2 & 3 OFF - MJ2 RS 485 in Full Duplex mode SW 4 ON - MJ1 RS 485 Termination On (121Ω)

Dimension



³D Intelligent Control Station

Accessory Products

- 1. Communication Cable: RS 232 Serial Communication Cable for programming and i3 Controllers, Part No. i3PC45.
- 2. IP65 RJ45 Panel Mounted Socket: Brings either MJ1 or MJ2 ports outside by installing this into a 22.5mm cut out, Part No. i3PAD.
- 3. USB to RS232 Converter for PC's without a serial Com port to communicate with the controllers, Part No. PC501.

Add - ins

- GSM Modem Expansion Card Send and recieve SMS messages via the i3, dial up connection over GSM data link for remote programming, debugging etc. Or use a GPRS always-on data connection ideal for programming, debugging, monitoring and connection to a SCADA package for constant data logging and remote control, Part No. i3M.
- ODIN OPC SERVER with LOKI Data Logger ODIN can be used with LOKI to log either to an excel spreadsheet or an access database, with no tag limit and 30+ protocols to chose from (including IMO products, Mitsubishi, Allen Bradley and Siemens), Part No. IMO-OPC-Server.
- 3. Panel Point SCADAlite A powerful graphical editor, and a VB-based scripting language. Panel Point allows a PC to become the central data hub of an application, with no tag limit and 30+ protocols to chose from (including IMO products, Mitsubishi, Allen Bradley, Simens), Part No. PANELPOINT (Developer) Part No. PANELPOINT (Runtime)
- 4. i3Portal is a low-cost, powerful Windows® based software application that will allow to view and access remote i3 controllers via PC, Part No: i3-Transfer

5. i3-Transfer is a low-cost, powerful Windows® based software application that allows to easily transfer files between PC and remote i3 controllers, Part No: i3-Transfer

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